

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000093**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 21-Mar-2007**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): **CWR's:** 0 / 0 **HSR's:** 0 / 0 **NCR's:** 0 / 1

Item	Title	Detail
1	Major component movement	<p>QA witnessed welding of the following PQR test plate:</p> <p>1F SAW (LA85+MIL800-HPNi) 26mm A709 grade 345, HP-200747, welding is complete</p> <p>1G SAW (S-777MXH+H14) 26mm A709 grade 345, Production Procedure 5.13, welding suspended due to inability to maintain stable voltage. ZPMC to conduct internal testing prior to proceeding.</p>
2	Key conversations	<p>ABF representative Craig Knops and ZPMC Quality Control Fu Yu Hong informed QA that the 8 plates ZPMC intends to blast and paint on Thursday, March 22, 2007 and cut on Saturday, March 24, 2007 are actually for internal trials regarding distortion control on fabricating built-up beams and angles. The material was previously verified for the Caltrans Mock-ups. This removes 7 of the 8 plates verified yesterday and 1 other plate verified on February 28th from the material set aside for performing Caltrans Mock-ups. Total material available for mock-ups: 41 plate, 445,142kg</p>
3	Quality Assurance Inspectors per shift	<p>3 AM 0 PM</p>

Inspected By: McClary,David

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer